



Digital Transformation in the Automotive Industry

Digitale Transformation in der Automobilindustrie

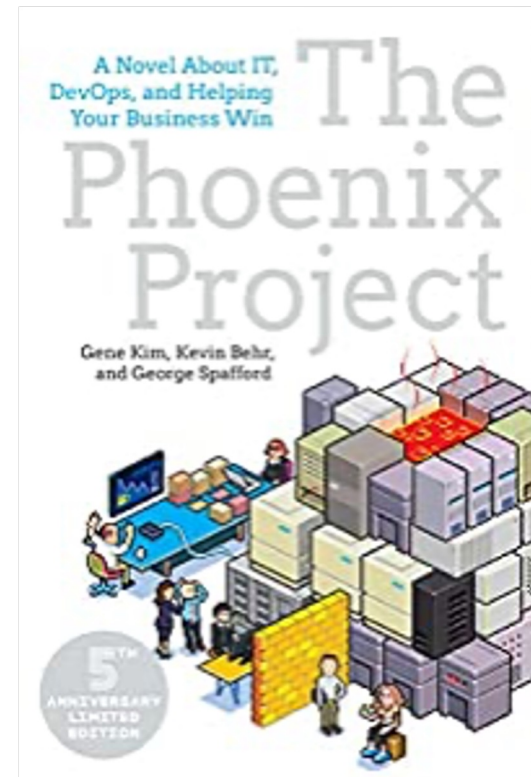
Dr. Michael Nolting
Lecture 9



Tutorials

- Homework will be reading the book from Gene Kim „The Phoenix Project“

The homeworks are optional and not relevant for the exam



Lecture Overview

1. Introduction: Why Digital & Data Transformation	7. Culture & Organization
Homework 1: Reading 60 mins the Phoenix Project	Homework 7: Reading 60 mins the Phoenix Project
2. The World is Changing: ACES & VUCA	8. Examples of Digitalization Projects I
Homework 2: Reading 60 mins the Phoenix Project	Homework 8: Reading 60 mins the Phoenix Project
3. The Technological Disruption	9. Examples of Digitalization Projects II
Homework 3: Reading 60 mins the Phoenix Project	Homework 9: Reading 60 mins the Phoenix Project
4. Challenges for the Transformation - Innovation	10. TESLA as THE Digital Player
Homework 4: Reading 60 mins the Phoenix Project	Homework 10: Reading 60 mins the Phoenix Project
5. Challenges for the Transformation - Legacy	11. Q & A - Exam
Homework 5: Reading 60 mins the Phoenix Project	
6. How to Transform Into a Techgiant	
Homework 6: Reading 60 mins the Phoenix Project	

Agenda

01

Data Squads

02

Autonomous Driving

03

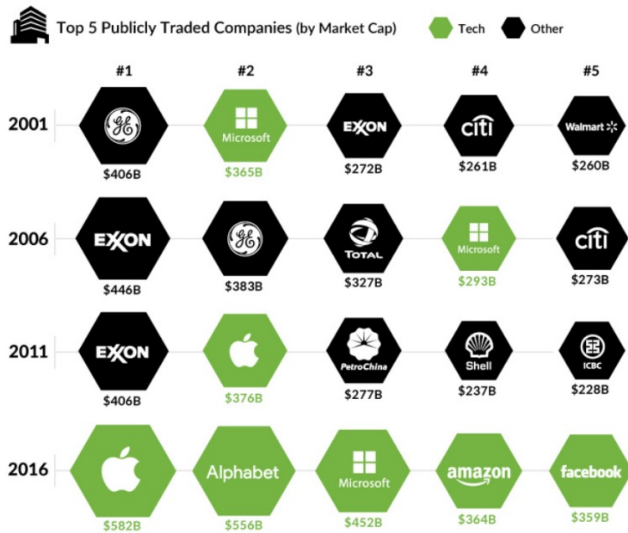
Industrial Cloud

04

Summary

Data Analytics is Key to Success, if Compliance is given

Tech Players



Quelle: The Visual Capitalist

Damage due to Non-compliance

Facebook stock hit by concerns over user data

The social-media giant said a firm with ties to the Trump campaign improperly kept member data for years



Data products are developed in cross-functional Squads

VWCV DATA SQUADS

01

MOBILITY

Digital Services and products for VWCV customers:

- 100% Uptime
- TCO Analytics
- ...

02

CUSTOMER

360° Customer View:

- Upselling Recommender
- Next-best vehicle to buy
- Driving Profile Analysis

03

VEHICLE

Data-driven vehicle development:

- Optimization Vehicle dimensioning
- Automation for Analytics WBs

04

SMART FACTORY

Efficient production and logistics:

- Support Data lake for DPP@VWN
- Predictive Maintenance

05

OPEX

Digital company and processes:

- Adoption Group Digital- and API-Strategy
- Data Warehousing & BI MS Azure
- ...



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Summary



Data-driven Research & Development

Analytics

- Usage profiles
- Driving profiles

Data Logging

- Own test fleet
- Pilot customers



Vehicle Analytics

Results

- Better vehicles
- Better services



ID BUZZ AD



ID BUZZ



T7

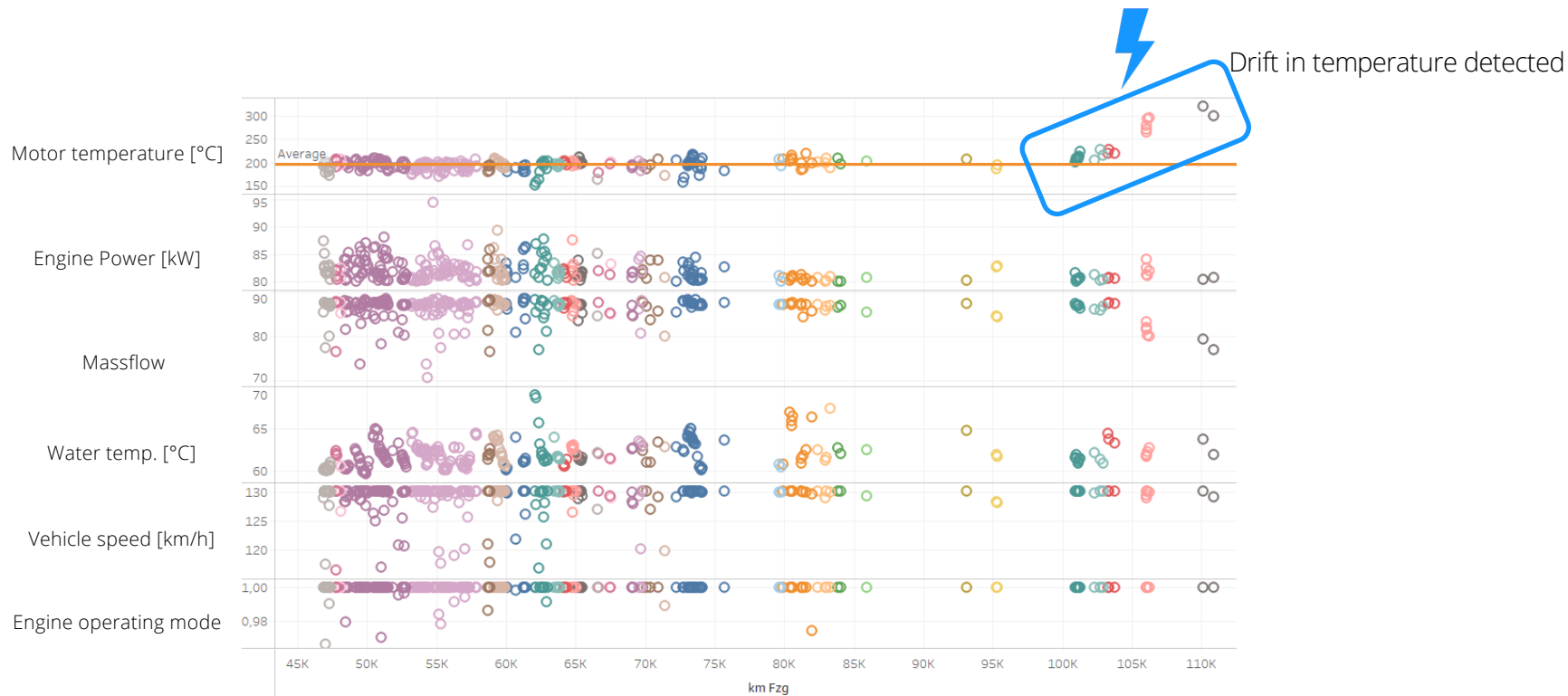


Amarok



Caddy

Detecting potential damages in advance



- Potential engine damage was detected during endurance testing, because of broken divider plate near motor
- Data analysis shows rapid drift in motor temperature 30.000 km before the damage occurred
- Damage and reason of damage are known before SOP

The ID. BUZZ AD for MaaS & TaaS

- The ID. BUZZ AD is pointing the way to the future of mobility
- First fully autonomous vehicle in the Volkswagen Group
- SDS development in tandem with partners
- Test in Germany already started in 2021
- First offer for internal customers like MOIA



Data-driven Research & Development

Analytics

- Usage profiles
- Driving profiles

Data Logging

- Own test fleet
 - Pilot customers
- 10.000.000's km



Our key challenge for autonomous driving development:

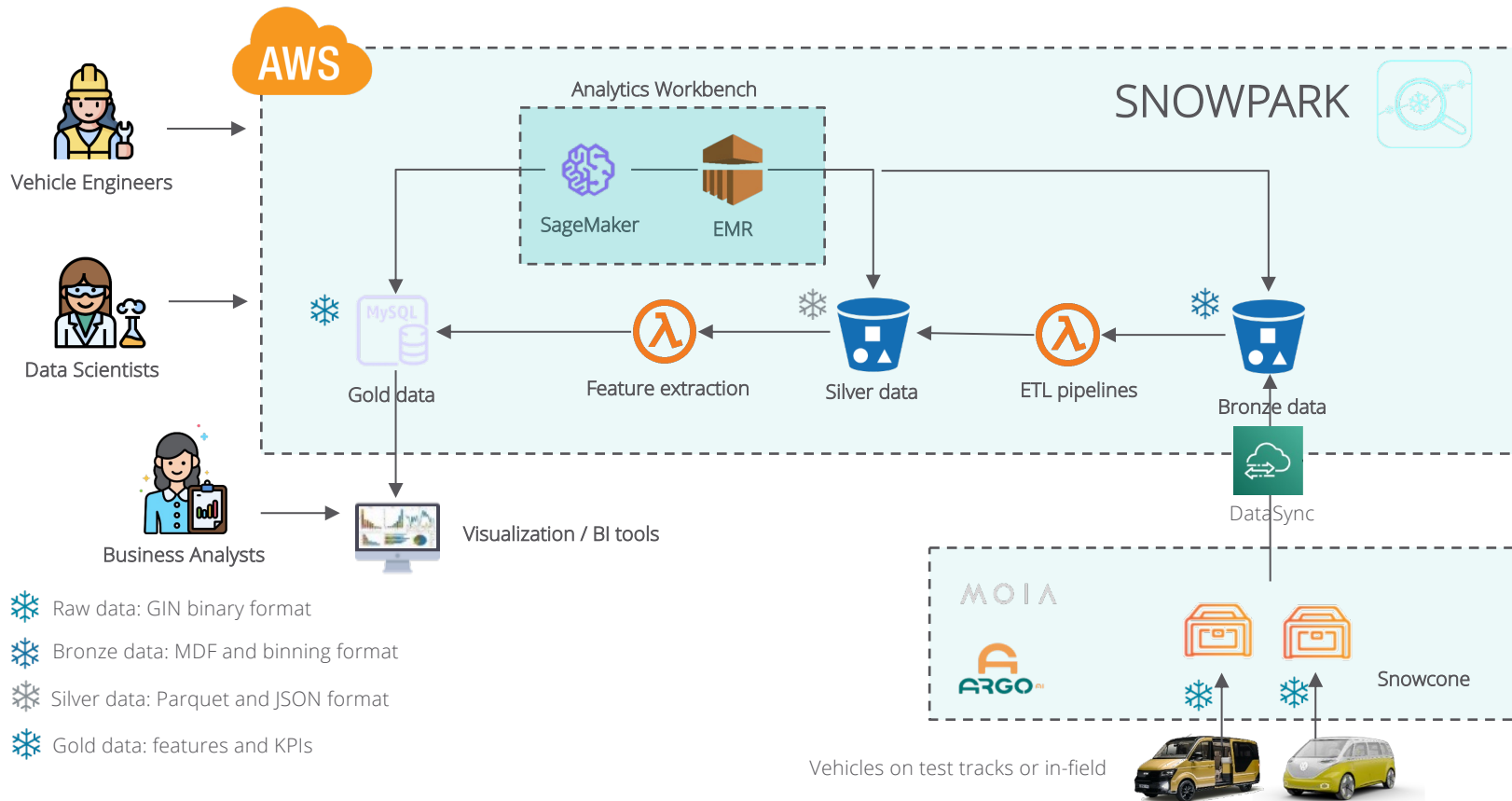
Process very high data volume & provide insights on all decision levels

Results

- Better vehicles
- Better services

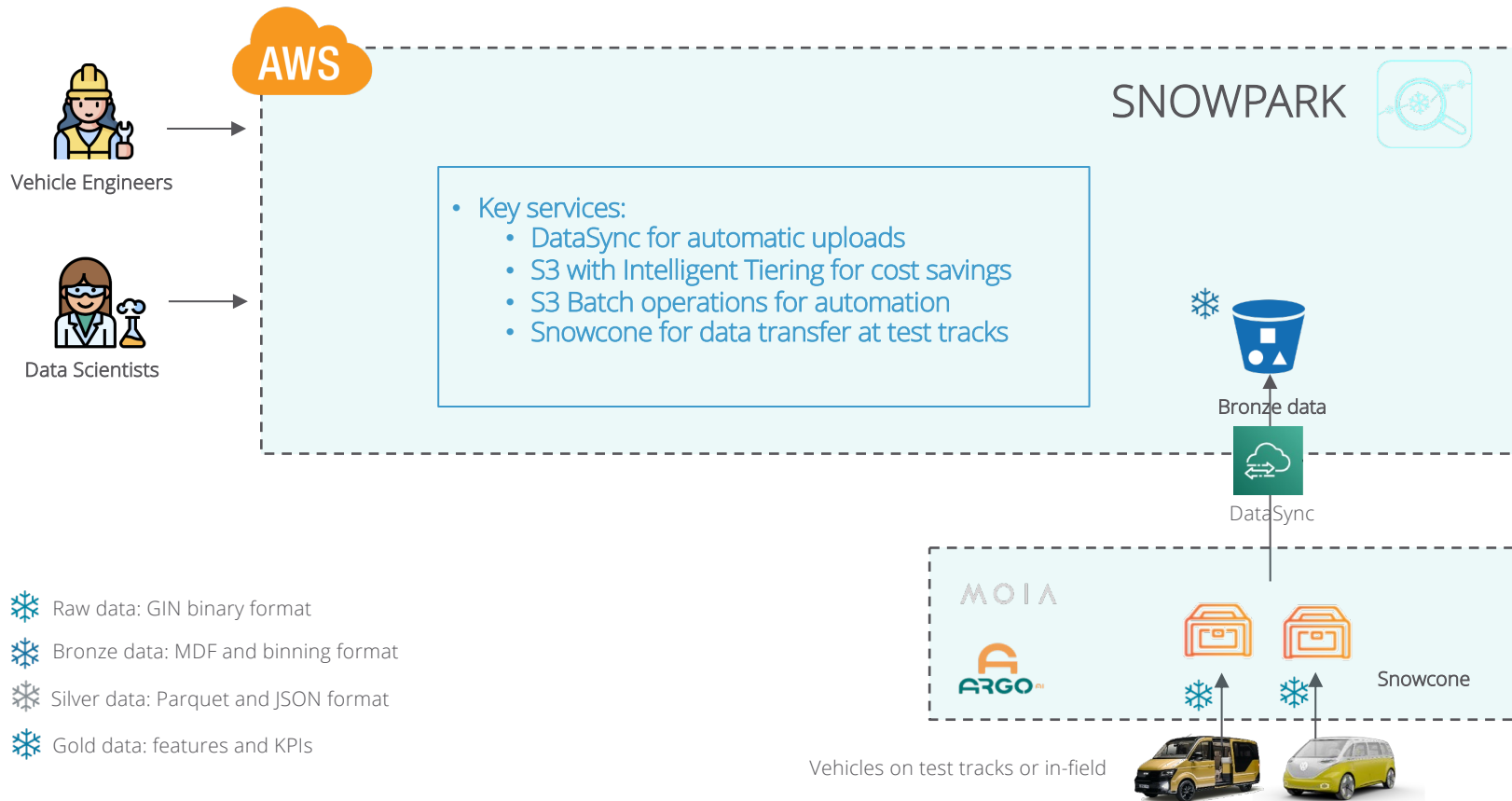


SNOWPARK for Data-Driven Development



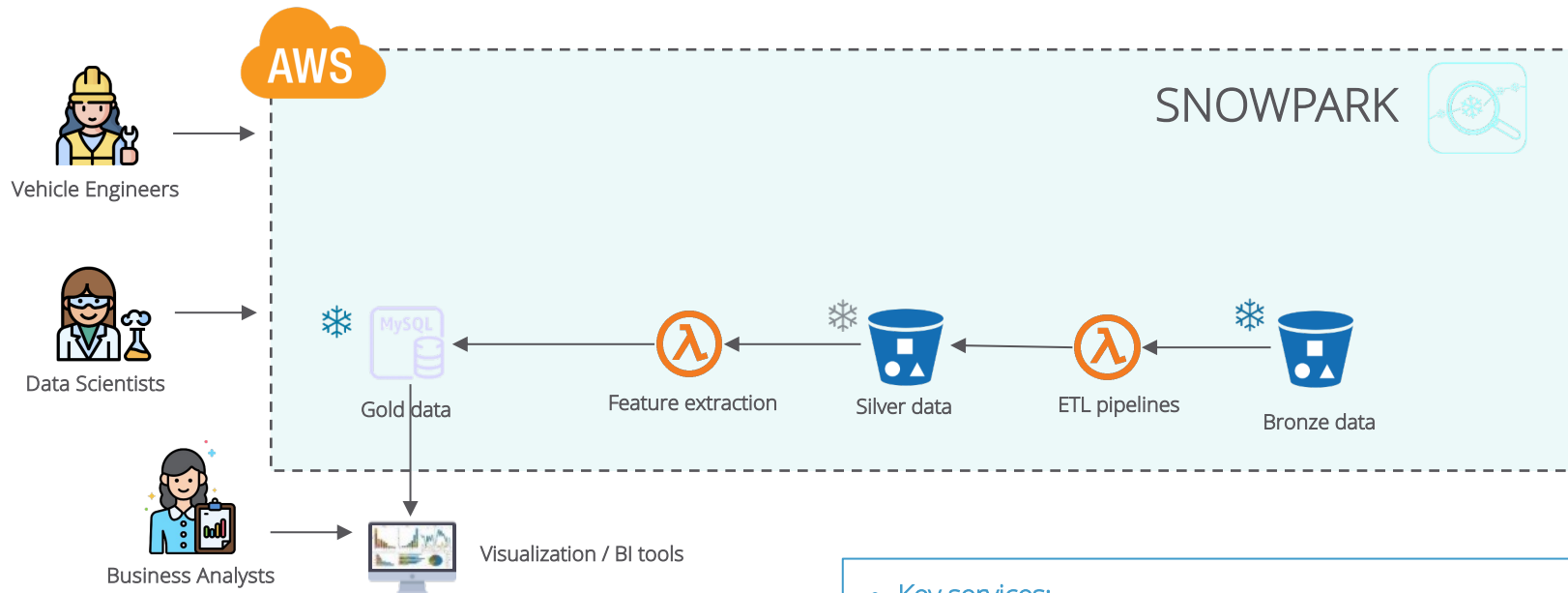
- ❄️ Raw data: GIN binary format
- ❄️ Bronze data: MDF and binning format
- ❄️ Silver data: Parquet and JSON format
- ❄️ Gold data: features and KPIs

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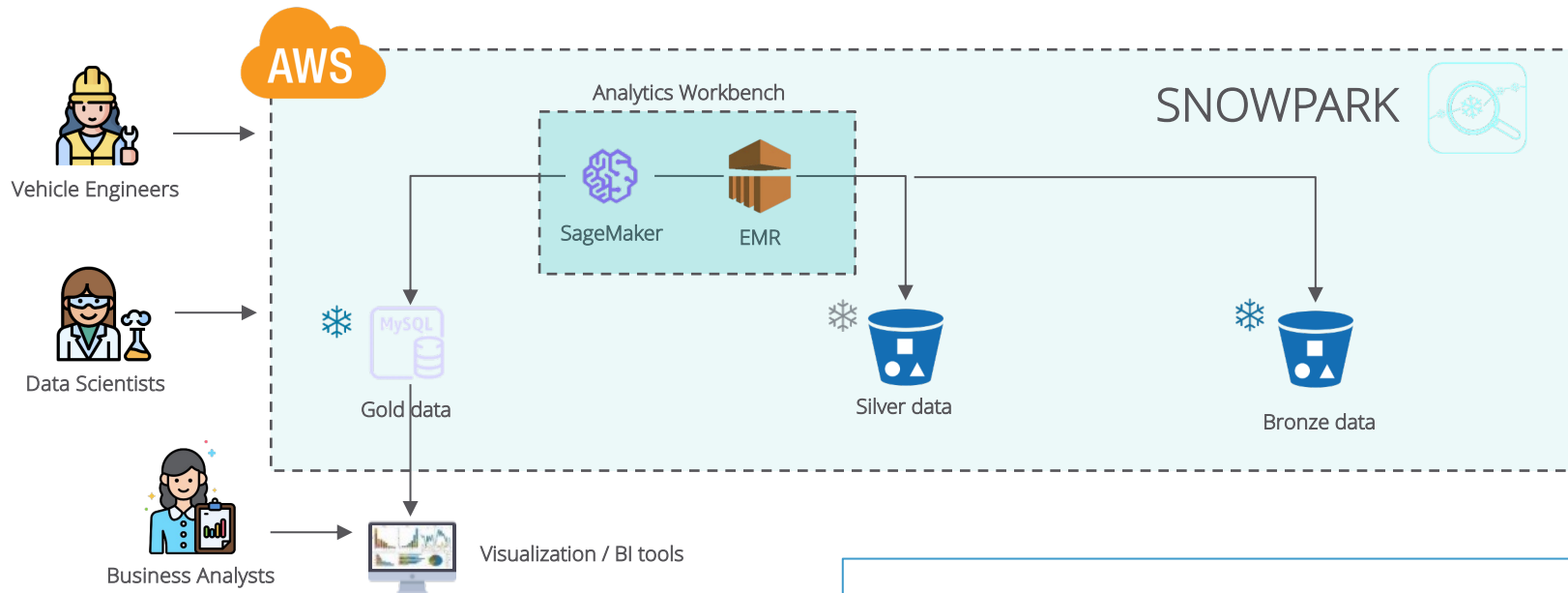
SNOWPARK for Data-Driven Development



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- Key services:
 - Automatic data processing pipelines
 - Serverless components for faster development
 - Lambda Functions and SQS as building blocks
 - Cloudwatch for monitoring and alerting

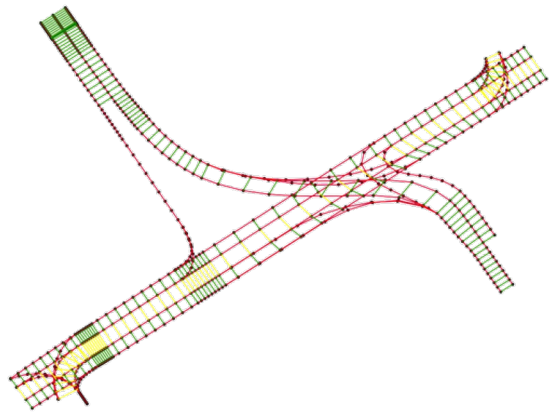
SNOWPARK for Data-Driven Development



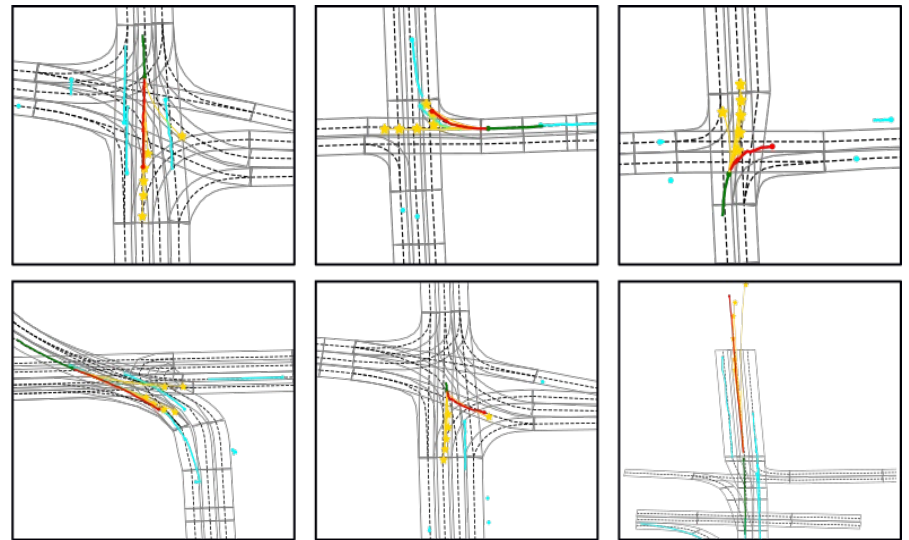
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- ❄️ Silver data: Parquet and JSON format
- ❄️ Gold data: features and KPIs

- Key services:
 - Analytics Workbench for data scientists
 - SageMaker for ML tasks
 - EMR for scalable analytics

Example: Motion Prediction using Graphormers



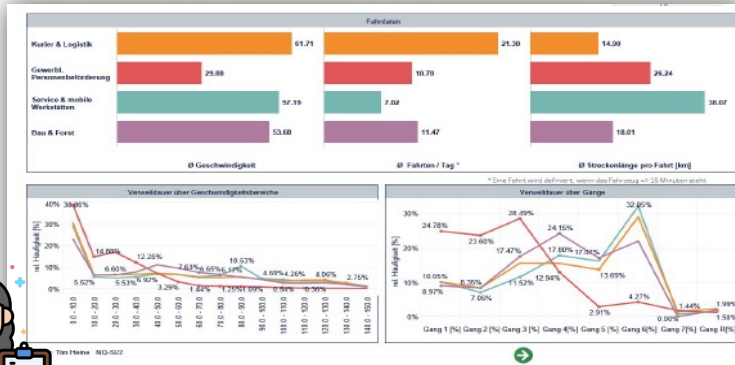
Graph representation of road networks



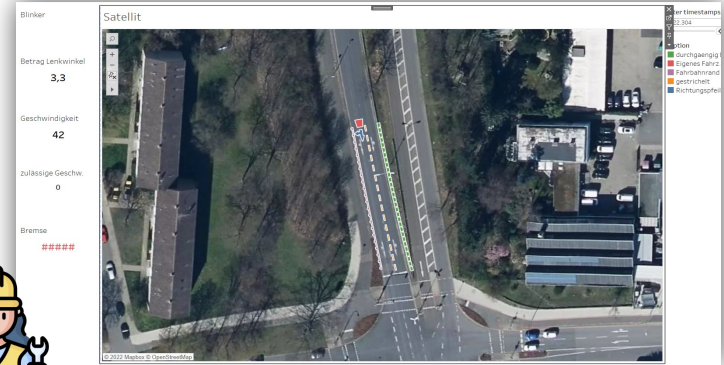
Evaluation of motion prediction models

Shimon Wonsak, Mohammad Al-Rifai, Michael Nolting and Wolfgang Nejdl, "Multi-Modal Motion Prediction with Graphormers",
Published at the IEEE International Conference on Intelligent Transportation Systems, 2022

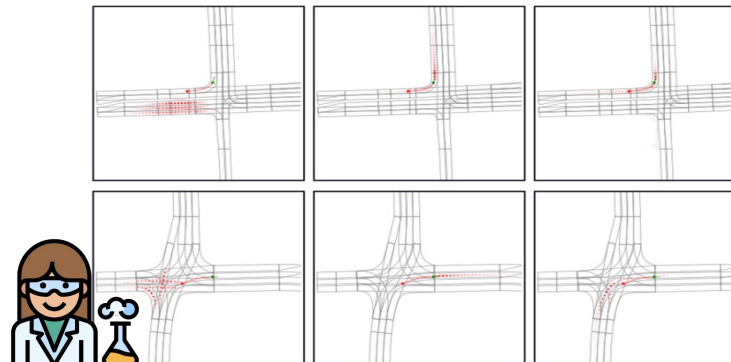
Data democratization in data-driven enterprise



Business intelligence - management decision level



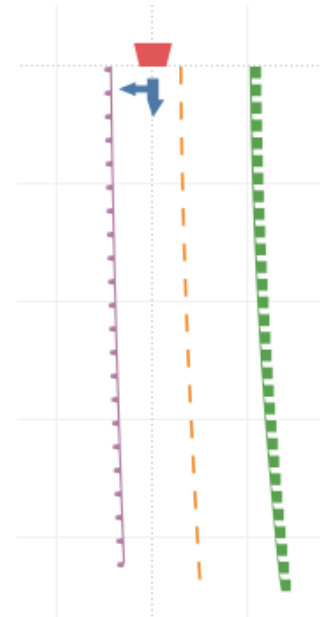
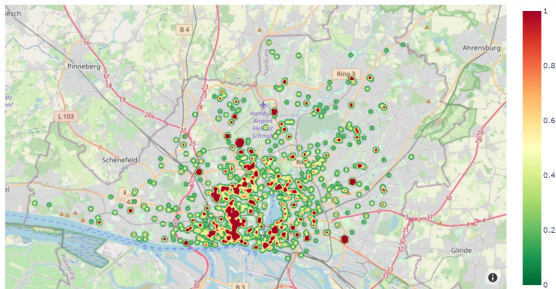
Technical features - the engineering perspective



Data Science - the algorithmic perspective

Example: MOIA & ID-BUZZ AD

Use of GPS data from datalogger antenna



Analytics on non AD sensor data (e.g.: front/back Radar, multifunction camera, etc.)

Use cases:

- Detect error situations
- Dashboarding of critical situations
- Detection if car follows traffic rules
- Statistic of traffic and driving events, pick-up locations etc.

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Data Squads

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Autonomous Driving

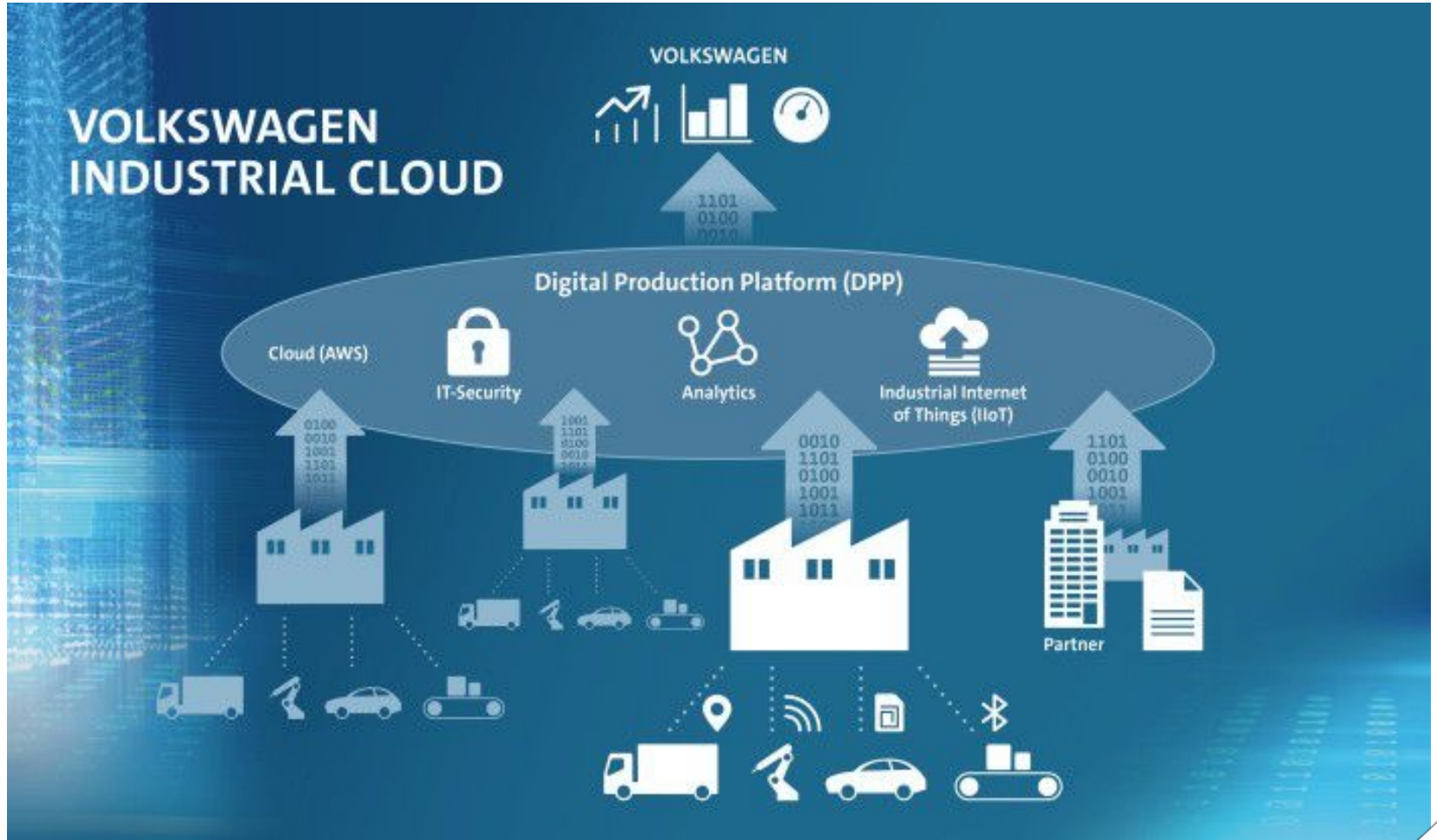
03

Industrial Cloud

04

Summary

Industrial cloud



Why Industrial Cloud? Scalability!

aws

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re:Invent Products Solutions Pricing Documentation Learn Partner Network AWS Marketplace Customer Enablement Events Explore More

AWS Lambda Overview Features Pricing Getting Started Resources FAQs Partners

Amazon Neptune Serverless | Scale your graph database instantly to hundreds of thousands of queries »

« Compute

AWS Lambda

Run code without thinking about servers or clusters

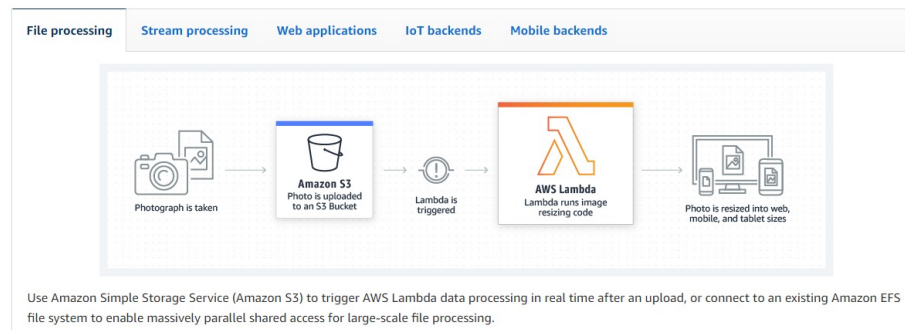
[Create an AWS Account](#) [Connect with an AWS Lambda specialist](#)

1 million requests free
per month with the [AWS Free Tier](#)

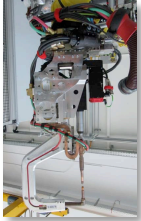
- Run code without provisioning or managing infrastructure. Simply write and upload code as a .zip file or container image.
- Automatically respond to code execution requests at any scale, from a dozen events per day to hundreds of thousands per second.
- Save costs by paying only for the compute time you use—by per-millisecond—instead of provisioning infrastructure upfront for peak capacity.
- Optimize code execution time and performance with the right function memory size. Respond to high demand in double-digit milliseconds with Provisioned Concurrency.

How it works

AWS Lambda is a serverless, event-driven compute service that lets you run code for virtually any type of application or backend service without provisioning or managing servers. You can trigger Lambda from over 200 AWS services and software as a service (SaaS) applications, and only pay for what you use.

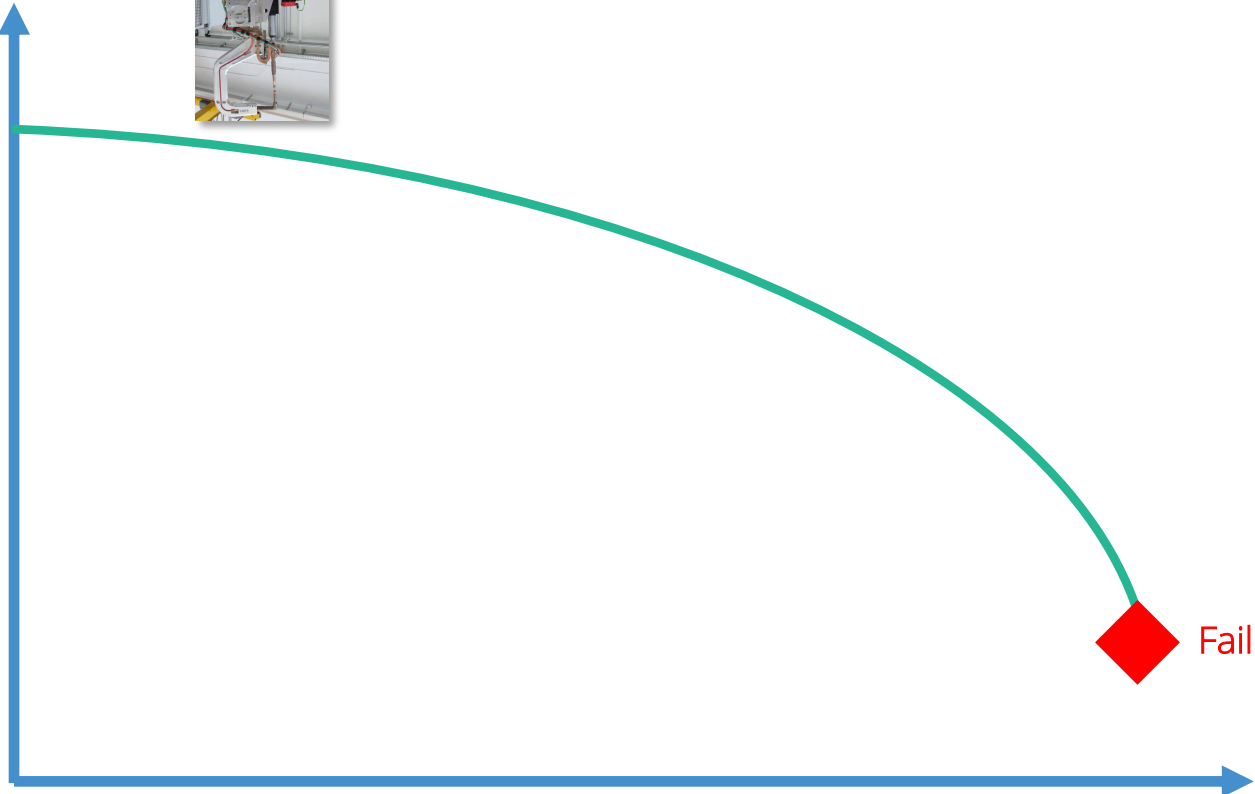


Predictive Maintenance



Device Health

- Temperature
- Torque
- Current
- Voltage
- ...



Failure

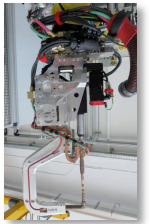
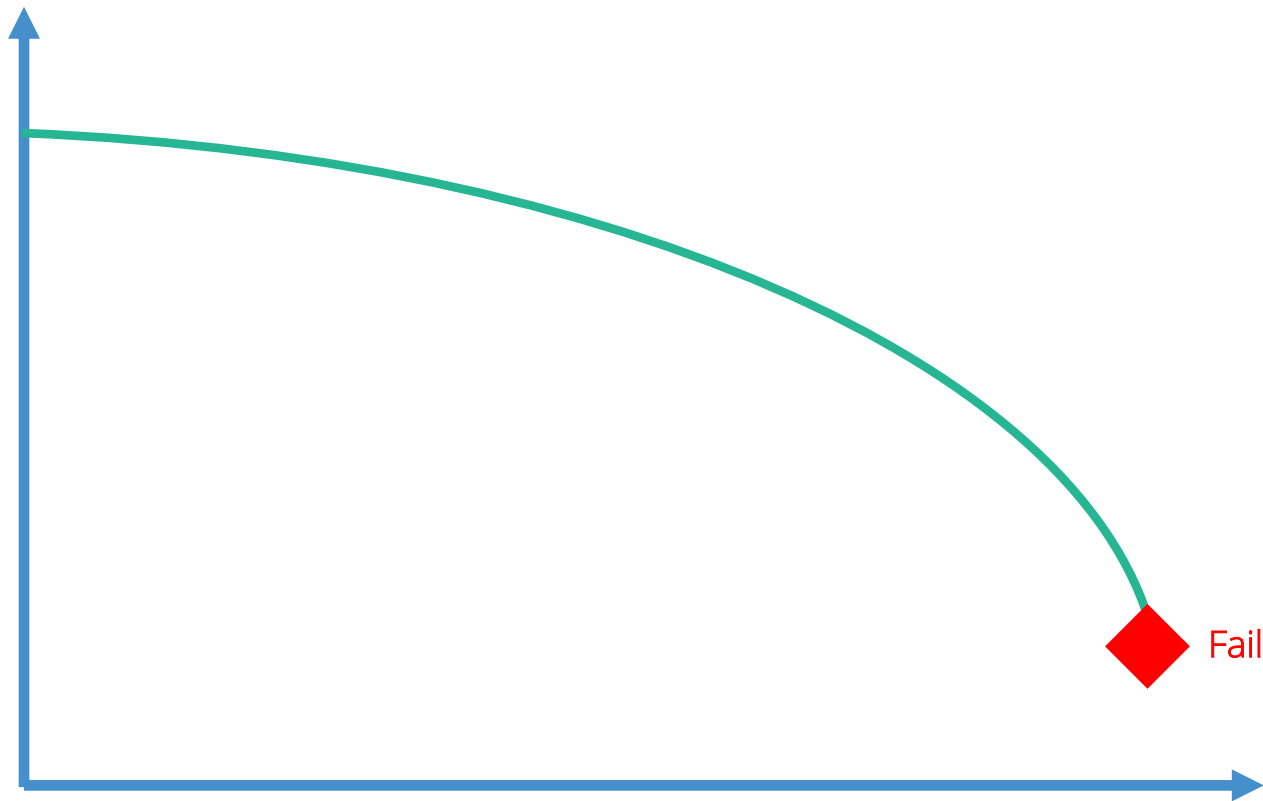
Time



Reactive Maintenance

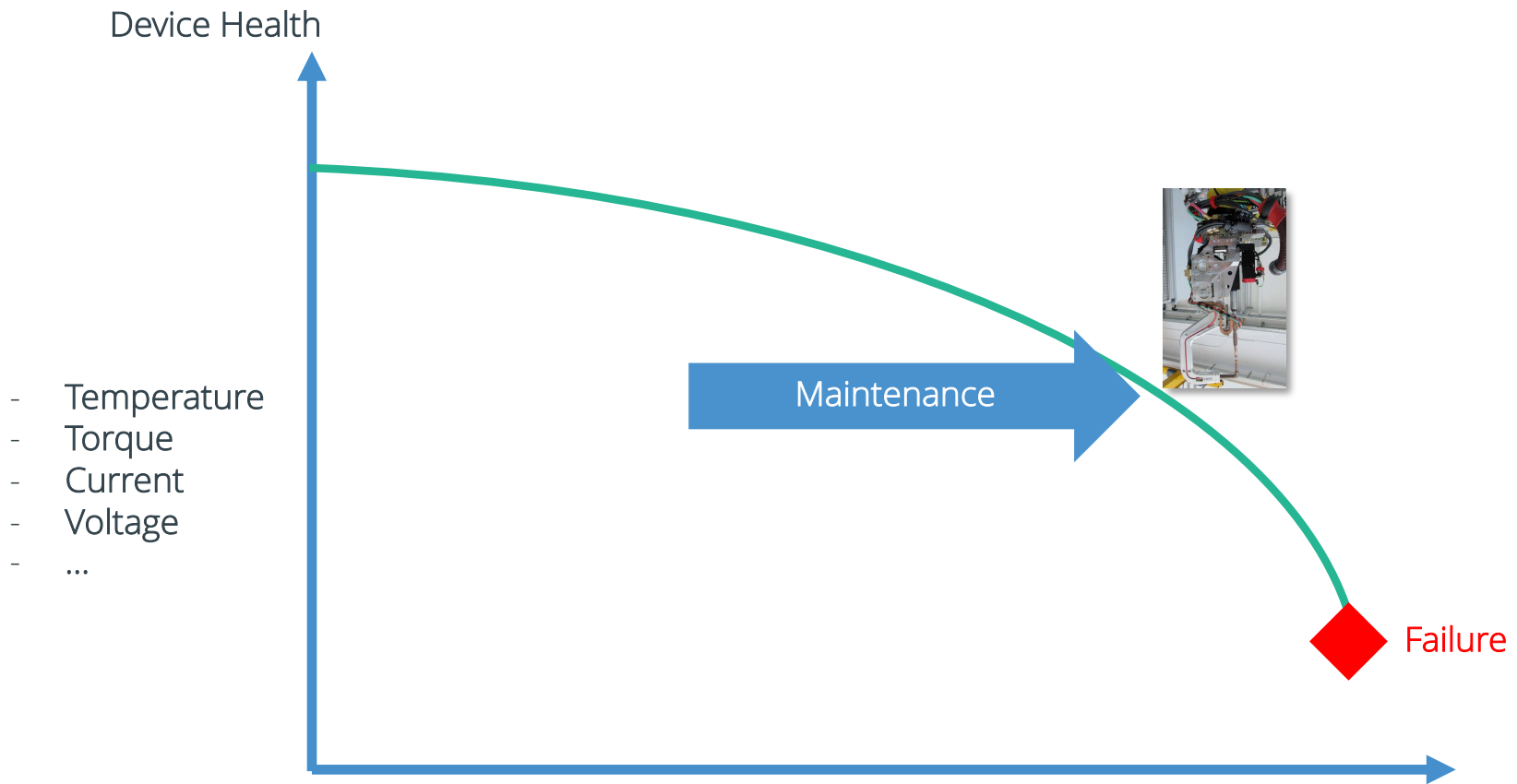
Device Health

- Temperature
- Torque
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- ...

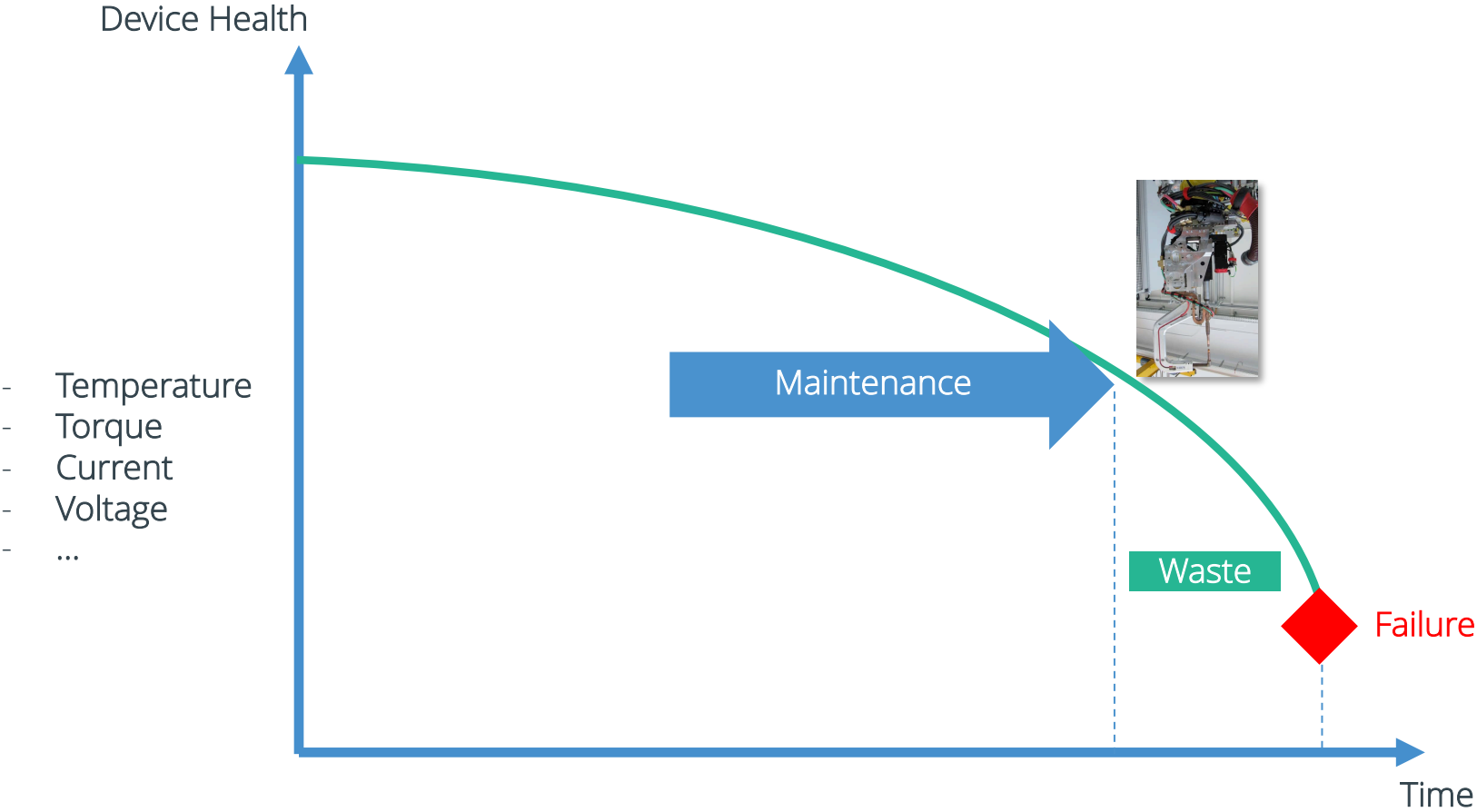


Time

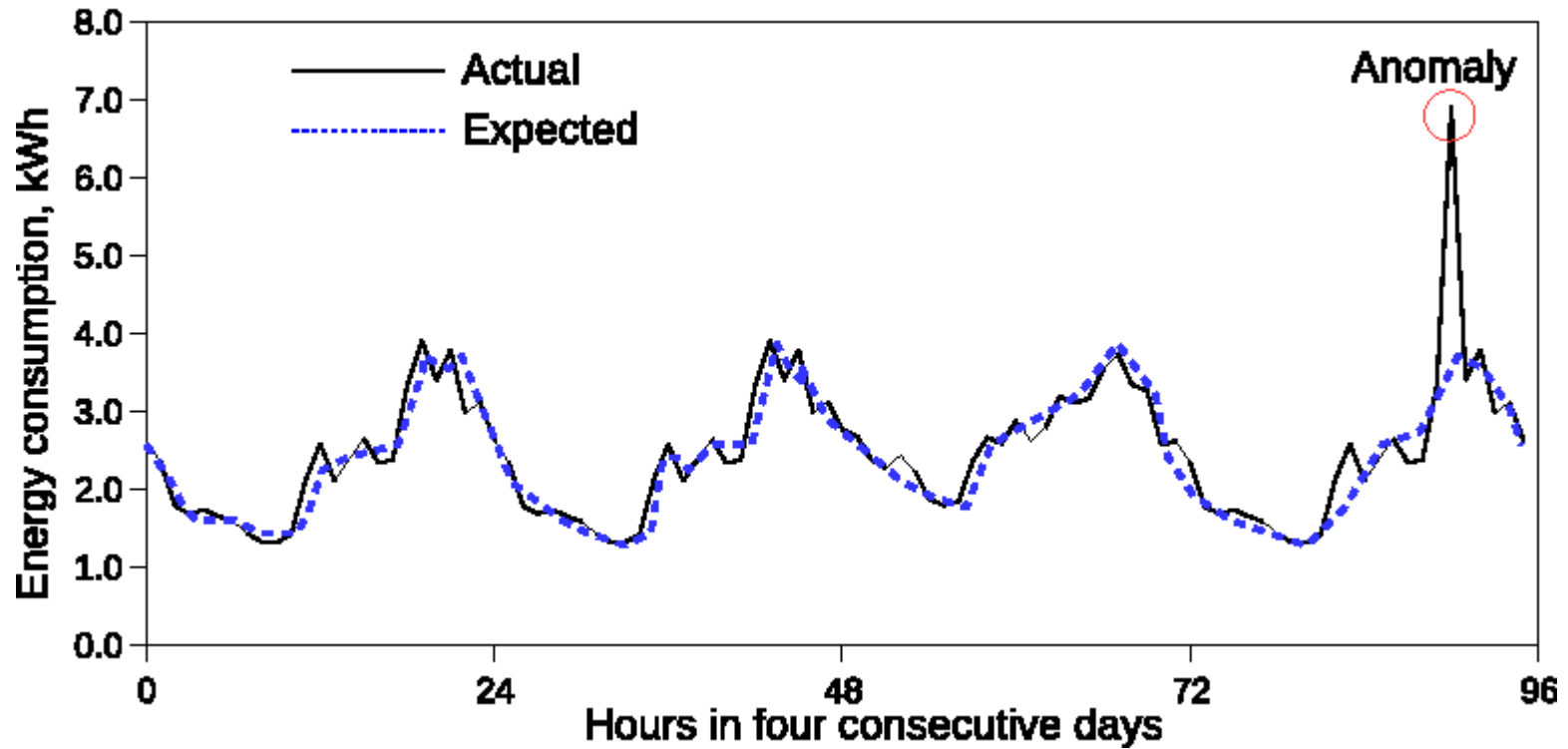
Preventive Maintenance



Predictive Maintenance



Detection of anomalies

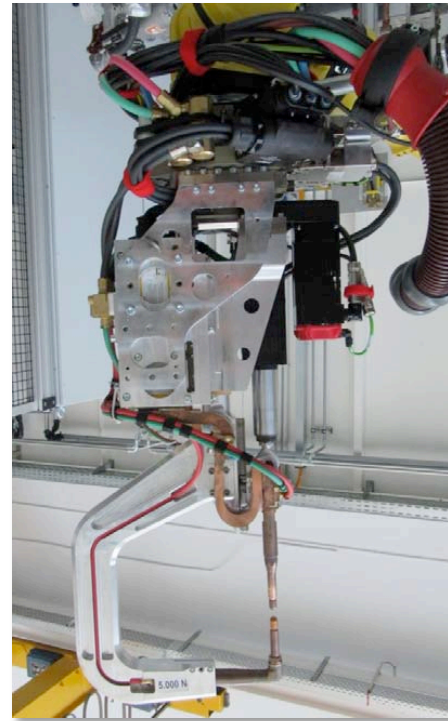


Two methods to leverage predictive maintenance

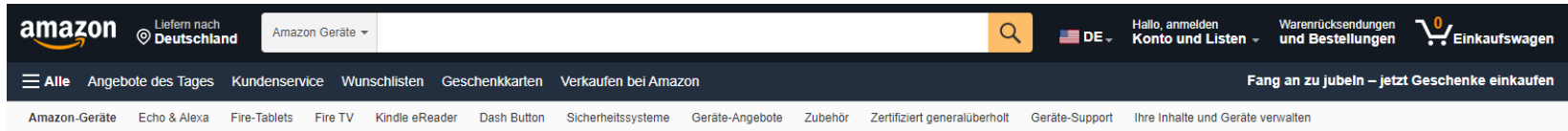
- Off-the-shelf sensors
 - Vibration
 - Temperature



- Internal machine data



AWS Monitron



Für größere Ansicht Maus über das Bild ziehen



Amazon Monitron Starter Kit, an end-to-end system for equipment monitoring

Marke: Amazon Web Services

★★★★☆ 15 Sternebewertungen | 6 beantwortete Fragen

Derzeit nicht verfügbar.

Ob und wann dieser Artikel wieder vorrätig sein wird, ist unbekannt.

Stil: **Amazon Monitron Starter Kit**

Amazon Monitron 5-pack
Sensor
1 Option von 575,00 \$

Amazon Monitron Gateway
(Ethernet)
1 Option von 180,00 \$

Amazon Monitron Gateway
(Wi-Fi)
1 Option von 140,00 \$

**Amazon Monitron Starter
Kit**
1 Option von 715,00 \$

- Amazon Monitron is an end-to-end system that automatically detects abnormal behavior in industrial machinery, enabling you to take proactive action on potential failures and reduce unplanned downtime. It includes sensors to capture vibration and temperature data, a gateway to securely transfer data to the AWS, a service that analyzes the data for abnormal machine patterns using machine learning, and a companion mobile app to set up the devices and track potential failures in your machinery.
- The Monitron Starter Kit enables you to begin monitoring the condition of rotating equipment in minutes.
- Includes 5 Amazon Monitron Sensors and 1 Amazon Monitron Gateway (Wi-Fi) which can be set up using the Amazon Monitron App (Free app on Google Play).
- Amazon Monitron works right out of the box. It is quick to install, and no development work or machine learning experience is required.
- Amazon Monitron sends notifications when it detects potential failures.
- Amazon Monitron Sensors are wireless with an estimated 5-year battery life. They measure 3-directional vibration and temperature data, and can be mounted on equipment using epoxy.
- Fully secure and smart. Amazon Monitron Sensors and Gateways are remotely updated over-the-air (OTA), providing system improvements over the life of your installation.

We want you to know

Visit the [AWS Website](#) to learn more about Amazon Monitron.

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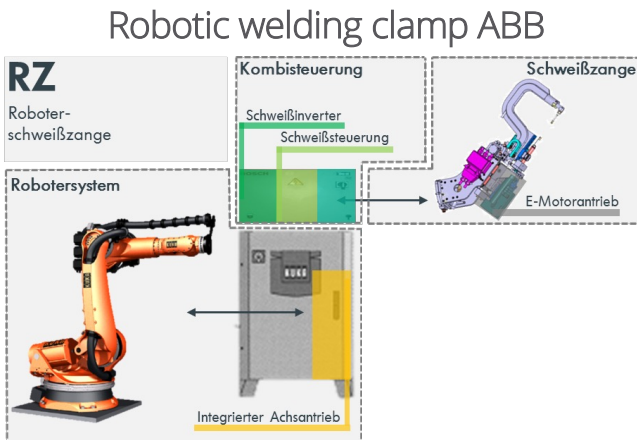
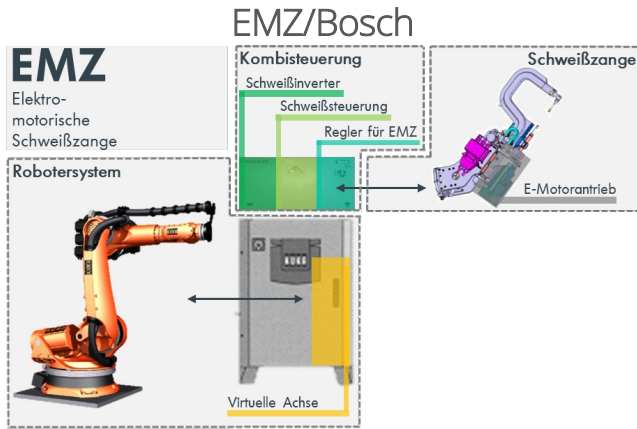
Siehe ähnliche Artikel

Liefere nach Deutschland

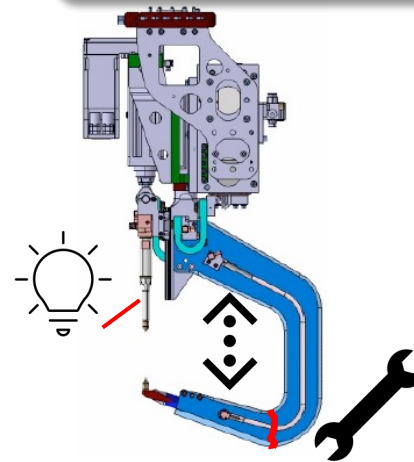
Auf die Liste



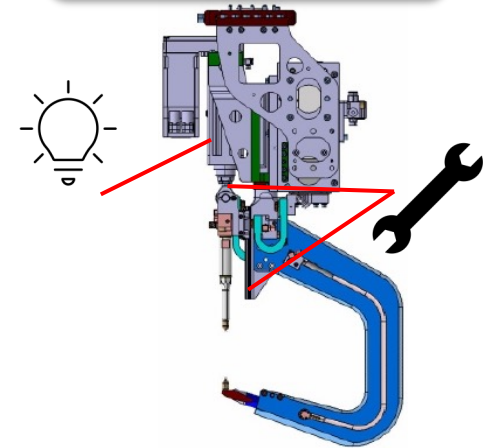
Robotic welding clamps



Rupture of welding arm



Attrition of clamp mechanics



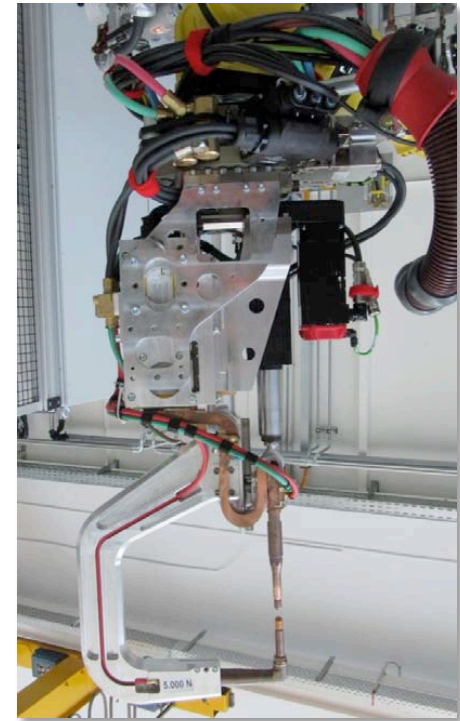
Motivation for Predictive Maintenance

	WITHOUT pred. maintenance	WITH pred. maintenance
Total number of machines	1,000	1,000
Outages in percent per year	10%	10%
Number of outages per year	100	100
Cost of clamp changes (without clamp costs)	$100 \times 2h \times \text{€ } 100 = \text{€ } 20,000$	$100 \times 2h \times \text{€ } 100 = \text{€ } 20,000$
Outage time	2 h (during production time)	0 h (change during production free time)
Lost workforce per year (without car losses)	$200h \times 10 \text{ people} \times \text{€ } 100 = \text{€ } 200,000$	€ 0
Total cost per clamp change	$[\text{€ } 200,000 + \text{€ } 20,000] / 100 = \text{€ } 2,200$	$\text{€ } 20,000 / 100 = \text{€ } 200$
Development cost	0	€ 200,000
Amortisation of predictive maintenance project after 1 year.		

Understanding the business domain

Reasons for Failures

Attrition	<u>E-Motor</u> <u>Clamp mechanics</u>	<u>Rupture of welding arms</u>	<u>Cone attrition</u>	<u>Transformer</u>
Measured Parameter	<u>Torque</u> <u>Mech. Distance</u>	<u>Mech. Distance</u> <u>Electrical Resistance</u>		<u>Current</u> <u>Voltage</u> <u>Phase Cut</u>



Understanding the business domain

→ Rupture of welding arm
(Greater flex in welding arms due to fractures)

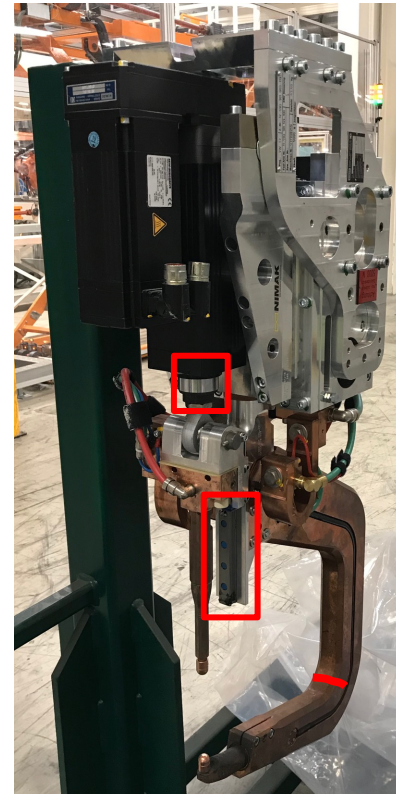
Parameters:

- Distance of mechanical travel
- Torque of clamps

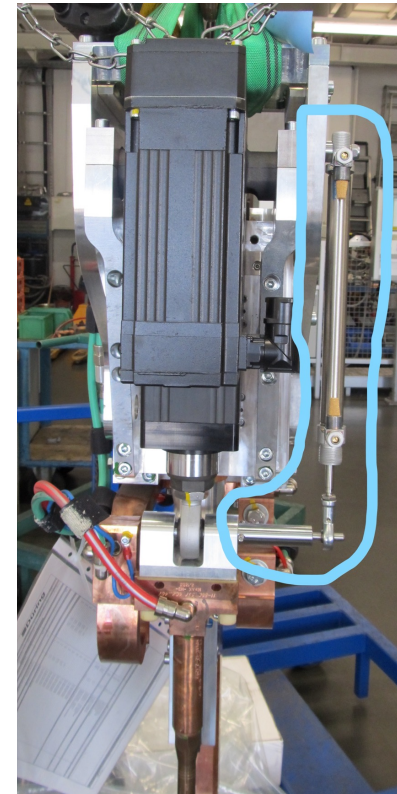
→ Attrition of clamp mechanics
(Clamp movement impaired)

Parameter:

- Torque of clamps



Attrition of clamp mechanics



Pneumatic cylinder

Development of a prediction model



Rupture of welding arm

(Greater flex in welding arms due to fractures)

Parameters:

- Distance of mechanical travel
- Torque of clamps

Anomalies detectable

(clamps must be opened 1,5 mm in add.)



Attrition of clamp mechs.

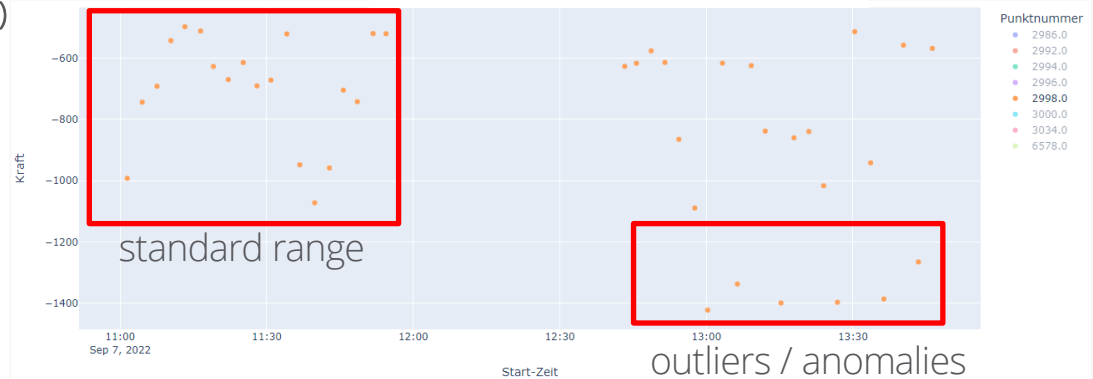
(Clamp movement impaired)

Parameter:

- Torque of clamps

Anomalies detectable

Decision boundary



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Summary

Summary

1. Data transformation can be performed after digital transformation; data transformation is needed for leveraging efficiencies and generating new profit pools
2. Data will be used in future for handling the ever-increasing complexity of (autonomous) cars
3. Data will be used to create an overall predictive factory and supply chain